



Effective 14 November, 2007

# 421R

VARISPEED

## Description

Solvent mixture developed for faster drying and hardening of 2K topcoats or 2K clearcoats. Composition based on catalyst containing special blend of organic solvents.

## Products

421R      Varispeed

## Properties

- Accelerator for small repairs and interior painting with DuPont Refinish 2K topcoats or DuPont Refinish 2K clears to provide faster air and forced drying.
- Can be used in: Centari® 500, Centari® 500 HB, Imron® 700, 120S, 696S and 3050S.

## Application - remarks

### Centari® 500 and Centari® 500 HB

- 421R can be used with the standard AK thinner and activator to give optimum balance in drying. Maximum amount of 421R is 100 % replacement of AK thinner in ready-for-use.

### Imron® 700

- 421R can replace AU370 with maximum 50 %.

### 120S, 696S and 3050S

- Maximum amount of 421R is 10 % in volume ready-for-use.
- Do not use 421R together with 256S or XK203.
- Close container after use. This prevents the solvents to evaporate and to lose strength.



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## RECOMMENDED USE

### Product preparation

- Product preparation according to the recommendations in the TDS of the selected quality.
- Mix 421R after activation.

Products	Packages (l)	Shelf life at 20°C (year)	VOC (g/l)	Density (kg/l)
421R	1	2	881	0.883

### Safety

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

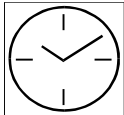


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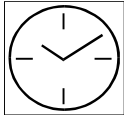
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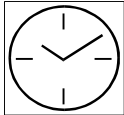
## PRODUCT PREPARATION

<b>Centari® 500</b>			
	Dust-free Dry to handle Tape-free	20°C	20 min x 60°C
		40 min 3 hr 30 min 6 hr	imm. 20 min 30 min
<b>Pot life 20°C</b>		<b>4 hr</b>	

<b>Centari® 500 HB</b>			
	Dust-free Dry to handle Tape-free	20°C	20 min x 60°C
		50 min 5 hr 6 hr	imm. 20 min 30 min
<b>Pot life 20°C</b>		<b>1 hr 30 min</b>	

<b>Imron® 700</b>			
	Dust-free Dry to handle Tape-free	20°C	20 min x 60°C
		30 min 4 hr 12 hr	imm. 20 min 1 hr
<b>Pot life 20°C</b>		<b>3 hr</b>	

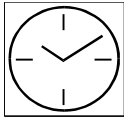


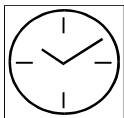
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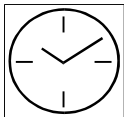
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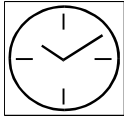
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## PRODUCT PREPARATION (con'd)

120S			
	Dust-free Dry to handle Tape-free	20°C	20 min x 60°C
		40 min 4 hr 5 hr	imm. 30 min 1 hr 30 min
<b>Pot life 20°C</b>	<b>4 hr</b>		

696S			
	Dust-free Dry to handle Tape-free	20°C	20 min x 60°C
		20 min 3 hr 6 hr	imm. imm. 30 min
<b>Pot life 20°C</b>	<b>2 hr</b>		

3050S (with AK260)			
	Dust-free Dry to handle Tape-free	20°C	20 min x 60°C
		20 min 3 hr 6 hr	imm. imm. 30 min
<b>Pot life 20°C</b>	<b>2 hr</b>		

3050S (with XK205)			
	Dust-free Dry to handle Tape-free	20°C	20 min x 60°C
		1 hr 3 hr 6 hr	imm. imm. 30 min
<b>Pot life 20°C</b>	<b>2 hr</b>		