



Effective October 11, 2010

# 42R / 44R / 46R

1K QUICKPRIME

## Description

Vinyl based zinc chromate-free 1K primer surfacer designed for application over small sand through areas.

Colour: off white, medium grey, dark grey.

Composition based on polyvinyl butyral resin.

## Products

42R	1K QuickPrime - off white
44R	1K QuickPrime - medium grey
46R	1K QuickPrime - dark grey

## Properties

- Very good corrosion resistance.
- Excellent etching properties on all sanded ferrous metal and light alloys.
- Can be coated with DuPont Refinish 2K surfacers or DuPont Refinish topcoats.
- VOC compliant, conform with directive 2004/42/EC.

## Substrates

- Sanded bare metals: steel, aluminium and galvanised steel.
- Sanded OEM finishes\*.
- Sanded cured repair finishes.

\* Not recommended to repair thermoplastic acrylic finishes.

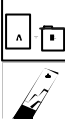







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## PRODUCT PREPARATION

 <b>Mixing ratio</b>	Ready for use.
<b>VOC</b>	695 g/l
 <b>Pot life at 20°C</b>	Not applicable.
 <b>Number of coats</b>	1-3
	Shake before use.
 <b>Flash time</b>	Between coats till flat.
	15 min before recoating - till 8 hr maximum.
<b>DFT</b>	8-10 μ/coat
 <b>Dry to sand at 20°C</b>	30-60 min*
This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.	

\* Depending on film thickness.

## RECOMMENDED USE

<p><b>Surface preparation</b></p> <ol style="list-style-type: none"> <li>1. Degrease with a correct DuPont Refinish preparatory cleaner. Wipe dry with a clean cloth.</li> <li>2. Sand surface mechanical or wet.</li> <li>3. Degrease with a correct DuPont Refinish final cleaner/degreaser. Wipe dry with a clean cloth.</li> </ol>
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## RECOMMENDED USE (con'd)

### Remarks

- Pressurised container: protect from sunlight and do not expose to temperatures exceeding 50°C.
- Do not use polyester putty or epoxy primer surfacer over 42R/44R/46R. Hardening and adhesion of polyester and epoxy products will be affected.
- Respect sanding beyond maximum recoat time.
- Material has to be at room temperature (18-25°C) before use.

### Product data

Directive 2004/42/EC: 2004/42/IIB(e) (840)695: The EU limit value for this product (product category: IIB(e)) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 695 g/l.

Products	Packages (ml)	Shelf life at 20°C (year)
42R	400	2
44R	400	2
46R	400	2

### Safety

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.